

# Work Order ID 58110

April 26, 2010 1:20:18 PM



Page 1

Item ID: D205-541-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 4/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D205-541	J
D4041	A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-541-141

CHG001

5 10/15/12

HJ BG 10/04/26

130

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

ADD PARTS TO KIT:  
SEE ATTACHED PICKLIST  
PER ECN 10-550

10/14/27 @

# Work Order ID 58110

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Page 2

Item ID: D205-541-141

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 4/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

140	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--



QC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Quality Control

150	Packaging	0.00							
-----	-----------	------	--	--	--	--	--	--	--



Packaging	Memo	0.00							
-----------	------	------	--	--	--	--	--	--	--

Packaging	RE-PACKAGE PER PPP USING NEW B/N								
-----------	-------------------------------------	--	--	--	--	--	--	--	--

160	QC21- Final Inspection - Work Order Release	0.00							
-----	---	------	--	--	--	--	--	--	--



QC	Memo	0.00							
----	------	------	--	--	--	--	--	--	--

Quality Control

8/10/12

Ph →

PART

10/10/12

10/05/20

10-05-20

W/O: 58110		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
10/05/12	100	Perm. Issued Part missing ADD to Kit D4051-040 B = <u>56389</u> Qty x1 Per/Kit (was part of original kit)					S 10/05/12	
		Update w/o + Bom. ADD copy of new <del>copy</del> updated Bom		10.05.21			S 10/05/12	

Part No: D205-541-141 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

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Work Order ID: 58110

Parent Item: D205-541-141

Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC


IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-541-141		Manufactured	No				Each	1.0000	1.0000			
												
Heli-Utility-Basket, LH												

Warehouse Loc Qty Loc Code  
Location

Quarantine

quar

56405

130

1

1

Each

1.0000

1.0000

56405

56276

*[Signature]*

DS19302-011

Manufactured

No



Strut Modification

CH67001

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

MEZZ

23377

130

1

1

Each

269.0000

2.0000

D2022-101

Manufactured

No



Spacer

*[Signature]* 14/6/10

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST504

45885

50746

52325

269

69

100

100

95885

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Work Order ID: 58110



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Parent Item Name: Heli-Utility-Basket, LH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
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IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2332-041		Manufactured	No			130	Each	7.0000	1.0000			



Lid Prop Assembly 6.69" long

55341

*[Signature]*

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST512 7

57344 7

D2464

Manufactured No

130 f

393.7500 3.4166



3/4 Seal



*[Signature]*

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST402 393.75

48173 393.75

(D2464-0410) cut (1)' at 41.00"

D3953-9

Manufactured No

130 Each

34.0000 2.0000



Gas Spring Washer



14/06/10

Warehouse Loc Qty Loc Code  
Location

Main Warehouse

ST101 34

53642 34

53642

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Work Order ID: 58110

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Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
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IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4048-041 Mounting Lug Assembly, LH		Manufactured	No			130	Each	0.0000	1.0000	1		
D4048-5 Mounting Lug		Manufactured	No			130	Each	0.0000	1.0000	1		
D4048-7 Mounting Lug		Manufactured	No			130	Each	0.0000	1.0000	1		
D4048-9 Bushing		Manufactured	No			130	Each	0.0000	1.0000	1		
D4049-041 Mounting Lug Assembly, LH		Manufactured	No			130	Each	0.0000	1.0000	1		
D4049-5 Mounting Lug, LH		Manufactured	No			130	Each	0.0000	1.0000	1		
D4050-1 Strut		Manufactured	No			130	Each	3.0000	1.0000	1		

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST254

3

56409

1

56450

2

56450

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Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4050-3 Strut		Manufactured	No			130	Each	3.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST254 56451  
46451

3

3

130

Each

0.0000

1.0000

D4050-5

Strut

D4052-1

Eye Bolt

Manufactured

No

Manufactured

No

130

Each

10.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST110

10

56622

10

130

Each

1,013.000

10.0000

AN3-5A

Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST350

1013

105057

1013

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Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC


IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-7A  Bolt		Purchased	No			130	Each	72.0000	1.0000			

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST351                      72

113539                      22

114227                      50

130                      Each                      155.0000

4.0000

M113539

AN3-11A

Purchased

No

Bolt

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST351                      155

110865                      155

130                      Each                      969.0000

5.0000

M110865

AN4-6A

Purchased

No

Bolt

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST356                      969

112829                      69

112933                      300

113149                      600

M112829

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Parent Item Name: Heli-Utility-Basket, LH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-7A 		Purchased	No			130	Each	233.0000	1.0000			
Bolt												

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST356

233

113226

233

AN4-12A

Purchased

No

130

Each

247.0000

2.0000

11/13226

Bolt

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST357

247

112314

247

AN4-14A

Purchased

No

130

Each

113.0000

11.0000

11/12314

Bolt

Warehouse                      Loc Qty                      Loc Code  
Location

Main Warehouse

ST358

113

113359

113

11/13359

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Work Order ID: 58110

Parent Item: D205-541-141

Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-16A Bolt		Purchased	No			130	Each	95.0000	1.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST358

95

114129

45

114330

50

AN960-10 Washer		Purchased	No			130	Each	8,022.000	5.0000			
--------------------	--	-----------	----	--	--	-----	------	-----------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST348

8022

19356

200

5519

7822

AN960-416 Washer		Purchased	No			130	Each	0.0000	1.0000			
---------------------	--	-----------	----	--	--	-----	------	--------	--------	--	--	--

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# Picklist Print

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Work Order ID: 58110

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Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L Washer		Purchased	No			130	Each	4,415.000	20.0000			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST348	4415	
110985	4415	

*AN960JD416 Washer	NA51149004630	Purchased	No			130	Each	0.0000	36.0000			
AN960JD416L Washer		Purchased	No			130	Each	483.0000	4.0000			

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST346	483	
110153	483	

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Work Order ID: 58110

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Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L3		Purchased	No			130	Each	992.0000	13.0000			



Nut

*[Handwritten signature]*

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST300	992	
-------	-----	--

113537	46	
--------	----	--

113644	946	
--------	-----	--

MS21042L4

Purchased

No

130

Each

1,302.0000

20.0000



Nut

*m113644*

*[Handwritten signature]*

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST139	2	
-------	---	--

111827	2	
--------	---	--

Main Warehouse

ST300	800	
-------	-----	--

113422	112	
--------	-----	--

114108	680	
--------	-----	--

9063	8	
------	---	--

Main Warehouse

ST463	500	
-------	-----	--

114416	500	
--------	-----	--

*m114108*

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Work Order ID: 58110



Parent Item: D205-541-141



Parent Item Name: Heli-Utility-Basket, LH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM  
per ecn10-550 DD verified by:EC

IPP Rev:B as

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No			130	Each	1,071.000	2.0000			



Nut

*Handwritten signature and date: 4/27/10*

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST301	1031	
112492	58	
113064	33	
113069	40	
114181	400	
114348	500	

*Handwritten note: m113064*

## 25.8 D205-541-043/-044/-045/-046/-141/-142 HELI-UTILITY-BASKET™ PARTS LIST

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*	2*					D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1	1	1	1			D2199-1	STRUT
1	1	1	1			D2199-23	STRUT
1	1	1	1			D2199-25	STRUT
1*	1*	1*	1*			D2258-300	LABEL
1*	1*	1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
1	1	1	1			D2498	MOUNTING LUG
1	1	1	1			D2499	MOUNTING LUG
1*	1*					D2512	BASKET LID ASSEMBLY
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*						D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*			D3713-042	LID ASSEMBLY
		6*	6*			D3723-1	BUSHING
				2	2	D3953-9	GAS SPRING SPACER (OPTIONAL)
				(1)	(1)	D4041-011	SHORT BASKET ASS'Y, LH
					(1)	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4049-041	MOUNTING LUG ASS'Y
					1	D4049-042	MOUNTING LUG ASS'Y

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Revision:

D4049-1 = 2  
 D4049-3 = 2  
 D4049-2 = 2  
 D4049-4 = 2

D4048-1 = 4  
 D4048-3 = 2  
 D4048-4 = 2

25-00-00

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
				1		D4049-5	MOUNTING LUG
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				(1)		D4051-041	GUARD (OPTIONAL)
					(1)	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT
				5	5	AN4-6A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	(20)	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	(8)	MS21042L3	NUT (OR MS21042-3)
				5	(5)	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

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25-00-00

Revision: 4

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-541-043 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	- 63.13 in - 1.60 m	- 7449 in-lb - 85.8 m-kG	132.25 in 3.36 m	15606 in-lb 180.1 m-kG
D205-541-044 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	+ 63.13 in + 1.60 m	+ 7449 in-lb + 85.8 m-kG	132.25 in 3.36 m	15606 in-lb 180.1 m-kG
D205-541-045 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	- 63.13 in - 1.60 m	- 6566 in-lb - 75.7 m-kG	132.25 in 3.36 m	13754 in-lb 158.9 m-kG
D205-541-046 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	+ 63.13 in + 1.60 m	+ 6566 in-lb + 75.7 m-kG	132.25 in 3.36 m	13754 in-lb 158.9 m-kG
D205-541-047 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	- 76.11 in - 1.93 m	- 1066 in-lb - 12.4 m-kG	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kG
D205-541-048 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	+ 76.11 in + 1.93 m	+ 1066 in-lb + 12.4 m-kG	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kG
D205-541-141 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	- 59.9 in - 1.5 m	- 4133 in-lb - 47.1 m-kG	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kG
D205-541-142 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	+ 59.9 in + 1.5 m	+ 4133 in-lb + 47.1 m-kG	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kG

## 5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI-UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI-UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*						D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1		1	1			D2199-1	STRUT
1		1	1			D2199-23	STRUT
1		1	1			D2199-25	STRUT
1*		1*	1*			D2258-300	LABEL
1*		1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2484-0410	NEOPRENE SEAL
1		1	1			D2498	MOUNTING LUG
1		1	1			D2499	MOUNTING LUG
1*						D2512	BASKET LID ASSEMBLY

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Revision: J

Date: 10.03.08



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

REFEREN

5

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*						D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*			D3713-042	LID ASSEMBLY
		6*	6*			D3723-1	BUSHING
				2	2	D3953-9*	GAS SPRING SPACER (OPTIONAL)
				1		D4041-011	SHORT BASKET ASS'Y, LH
					1	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4049-041	MOUNTING LUG ASS'Y
					1	D4049-042	MOUNTING LUG ASS'Y
				1		D4049-5	MOUNTING LUG
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				1		D4051-041	GUARD (OPTIONAL)
					1	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT
				5	5	AN4-5A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT

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Revision: J

Date: 10.03.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	3*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	1*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	5*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

\* = ASSEMBLED AT DART

## 6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

February 23, 2010 7:29:12 AM

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Work Order ID: 56405

Parent Item: D205-541-141

Parent Item Name: Heli-Utility-Basket, LH

Comments: IPP RevA: new issue DD 10.02.11 verified by:JLM

Start Date: 2/23/10

Required Date: 2/23/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4050-3



Strut

Manufactured No

130

Each

1.0000

1.0000



56410

Perp/24

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

56021

1

1

130

Each

1.0000

1.0000



10-2-2350

D4049-5



Mounting Lug, LH

Manufactured No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

55597

1

1

130

Each

0.0000

1.0000



B 56389

Perp/24

D4051-041



Rappel Deflector Assembly, LH

Manufactured No

D4051-5



Mounting Plate

Manufactured No

130

Each

3.0000

1.0000



10-2-2350

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

55995

3

3

February 23, 2010 7:29:12 AM

Shop Packet Print

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